

Flame Retardant WONDERLITE® PC-6321

Product Description: 1.5mm V-0

Properties	ISO Test Method	Test Condition	Unit	PC-6321
Melt Flow Index	1133	300°C × 1.2KG	ml/10 min	8
Spiral flow	CHIMEI	260°C, 2mm, V:50%, P:50%	cm	–
Mass Density	1183	23 °C	g/cm ³	1.2
Tensile Strength	527	50 mm/min, yield	MPa	60
		50 mm/min, break	MPa	60
Tensile Elongation	527	50 mm/min	%	125
Flexural Strength	178	2 mm/min	MPa	90
Flexural Modulus		2 mm/min	GPa	2.4
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	65
		-30°C, Notched	KJ/m ²	–
Charpy Impact Strength	179	23°C, Notched	KJ/m ²	65
		-30°C, Notched	KJ/m ²	–
Vicat Softening Temp.	306	50°C/hr; 1KG	°C	145
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	125
Dielectric Constant	IEC 60250	1MHz	--	–
Volume Resistivity	IEC 60093	--	Ohm X m	–
Surface Resistivity	IEC 60093	--	Ohm	–
Coefficient of Linear Thermal Expansion	11359	-	-	–
Flammability	-	UL-94	-	1.5mm V-0
Mold Shrinkage	294-4	-	%	0.4~0.6
Symbol	1043	-	-	>PC<

June 12, 2023

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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